

## **REFLOW OVEN**

## **ZB2520HL**

## **Steps**

- Put your PCB into the oven
- Turn the machine on using the switch on the back
- Press the red button in the front to turn on the display
- Navigate to "Use" and confirm with "RUN"
- Navigate to your desired temperature profile using the arrow buttons
  Please do not change the profiles!
- Select the desired profile using "RUN". It will be shown once more.
- Navigate to "Weld" and confirm with "RUN". Press again "RUN" to start the process. (To stop the process press "SET".)
- Wait for the machine to finish. Turn off the machine.

**Careful**: The PCB are **hot** when they come out of the oven!

